



COLOR CODING

CONTROL SIDE
CONTROL PANEL
RELAY PANEL (BOTTOM)
CONTACTOR PANEL (BOTTOM)
POWER SIDE

MOTOR DRIVE BOARD

IMPORTANT: SET JUMPERS 4 & 8 IN THE ON POSITION/ ALL OTHERS OFF

8
7
6
5
4
3
2
1
ON/OFF

A1 A2 L1 L2 S3 S2 S1 H2 H1